

IN THE ABSTRACT:

Please replace the abstract with the following:

**~~METHOD FOR HARDFACING ROLLER CONE DRILL BIT LEGS~~**

**Abstract**

A method is disclosed for applying hardfacing to a shirttail portion of a roller cone drill bit, including masking around the shirttail portion of the bit and operating a high pressure/high velocity oxygen fuel torch to apply the hardfacing to the shirttail portion.